

REPLACEMENT PARTS GUIDE

1R Series - 1025R Compact Utility Tractor (- HJ100000) (Worldwide Edition)



ENGINE



OIL FILTER [M806418](#)

Replace every 200 hours and annually if less than 200 hours of operation.



INLINE FUEL FILTER [AM116304](#)

Replace every 400 hours and annually



FUEL FILTER [MIU804763](#)

Replace every 400 hours and annually.



PRIMARY AIR FILTER [M131802](#)



SECONDARY AIR FILTER [M131803](#)

Replace every 400 hours and as required. Check and service every 10 hours/daily, every 200 hours and annually. (Service 1025R, 1026R when restriction indicator is red).

TRANSMISSION



HYDRAULIC FILTER [LVA16054](#)

Replace after first 50 hours and every 200 hours.



FILTER PAK [LVA21036](#)

M806418, LVA16054, AM116304, M131802, MIU804763

Each kit contains above filters and offering a complete solution for your maintenance needs to keep your tractor running at peak performance.

CAPACITIES

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CAPACITIES (Approximate):

Fuel Tank:

..... 21.2 L (5.6 gal)

Cooling System:

Cool-Gard™ II

..... 3.7 L (0.98 gal)

Crankcase with Filter:

Plus-50™

..... 2.7 L (0.71 gal)

Transmission and Hydraulic System:

Hy-Gard™

..... 12.3 L (3.3 gal)

Front Axle:

Hy-Gard™

..... 2.8 L (0.74 gal)

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ENGINE



CLUTCH DISK
[LVA15954](#)



BATTERY
[TA15224](#)



BRAKE DISK
[LVA16465](#)



ALTERNATOR
[LVA12357](#)



FAN BELT DRIVE
[LVU21853](#) (LGTH = 2940 mm)
[LVU21854](#) (LGTH = 3076 mm)
[TCU16122](#) (LGTH = 2540 mm)
[M146479](#) (54 HP)
[M805011](#) (LGTH = 927 mm)

CAB



SEAT
[LVA16945](#) (BACK)
[LVA19114](#) (BASE)

AXLE



TIE ROD
[MIA881641](#)