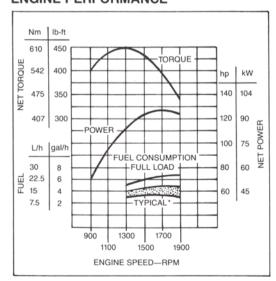


690C EXCAVATOR



ENGINE PERFORMANCE



^{*}Depending on operating variables

FEATURES

125-SAE-net-hp (93 kW) turbocharged John Deere diesel engine

21-ft. (6.40 m) digging depth

30-ft. (9.14 m) reach at ground level

Two-lever, all-hydraulic pilot control of boom, arm, bucket, and 360-degree continuous swing

Simultaneous operation of digging functions and propel

Track-type undercarriage with hydraulic track adjustment, sealed track chain and metal-faced seals for rollers and idlers

Two-speed propel with planetary gear reduction and automatically engaged multiplewet-disk brakes

Large cab for improved operator comfort and visibility

Vandal protection—lockable cab and service doors

690C EXCAVATOR SPECIFICATIONS

Specifications and design subject to change without notice. Wherever applicable, specifications are in accordance with PCSA and SAE Standards. Except where otherwise noted, these specifications are based on a unit with 36-in. (900 mm) bucket, 24-in. (600 mm) track shoes, full fuel tank, 175 lb. (80 kg) operator and standard equipment.

Rated Power @ 1900 rpm:	SAE	DIN 6270
Net	125 hp (93 kW)	93 kW
Gross		

Net engine power is with standard equipment including air cleaner, exhaust system, alternator, and cooling fan, at standard conditions per SAE J1349 and DIN 6270 using No. 2-D fuel @ 35 API gravity. No derating is required up to 10,000 ft. (3050 m) altitude. Gross power is without cooling fan.

Engine: John Deere 6-466T

Ligite. John Deere 0-4001
Type 4-stroke cycle, turbocharged diesel
Bore and stroke 4.56 x 4.75 in. (116 x 121 mm)
No. of cylinders
Displacement
Compression ratio
Maximum net torque @ 1300 rpm 450 lb-ft (610 Nm)
(62.2 kg-m)
Lubrication Pressure system with full-flow filter
Cooling fan Suction type
Air cleaner w/restriction indicator and safety element Dry
Electrical system 24-volt with 42-amp alternator
Batteries (two 12-volt) Reserve capacity: 160 minutes

Hydraulic System: Open center

Two open-center pumps mounted in tandem are coupled directly to the flywheel, through an isolator.

Total rated pump flow 84 gpm (5.30 L/s) System operating pressure 2500 psi (17 238 kPa) (175.7 kg/cm²)

Relief valves:

Oil filtration: One 4-micron full-flow return filter with bypass

One 40-micron pilot oil filter

Oil cooler All brazed aluminum hyd cooler, mounted side by side with engine coolant radiator. Oil cooler . All brazed aluminum hydraulic oil Hydraulic connections Flat-face O-ring type

Cylinders:	Bore 5.0 in.	Rod Diameter	Stroke
Boom (2)		2.75 in.	43.75 in.
Arm	(127 mm)	(70 mm)	(1111 mm)
	5.5 in.	3.25 in.	63.19 in.
Bucket	(140 mm)	(83 mm)	(1605 mm)
	5.5 in.	3.25 in.	40.51 in.
Ducket	(140 mm)	(83 mm)	(1029 mm)

All cylinders have phenolic wear rings. Boom and arm cylinders have a built-in hydraulic cushion at each end of stroke. Bucket cylinder has hydraulic cushion at rod end. All cylinder rods are ground, heat treated, chrome plated and polished.

Swing Mechanism:

Swing 360 degrees; hydraulic motor with integral crossover reliefs and multiple reduction spur and planetary gearing. Swing brake

..... Hydraulically released, spring applied, multiple wet-disk.

Swing bearing Single row ball with internal drive, induction hardened ring and pinion gears and 500-hour lubrication interval. In-cab fitting for swing bearing lubrication.

Undercarriage:

Propel system (one for each track) High-torque, 2-speed hydraulic motors with planetary and spur gear reduction drives. Wet multiple-disk brakes automatically release while propelling, and apply when stationary. Independent drive to each track permits counterrotation.

. Undercarriage and track frame Each track frame is a formed, reinforced U-channel. A reinforced undercarriage frame joins the track frame to the swing bearing mount.

Narrow or wide undercarriage frames available.

have heavy-duty spring recoil mechanisms. Through-hardened steel slides support and guide upper track.

Track Shoes:	01	Ground	Average Ground
Width	Shoes	Contact	Pressure
	Triple	6136 sq. in.	6.5 psi (44.8 kPa)
(standard)	semigrousers	(39 587 cm ²)	(0.46 kg/cm ²)
30 in. (750 mm)	Triple		5.3 psi (36.5 kPa)
(optional)	semigrousers	(49 484 cm ²)	(0.37 kg/cm ²)

Large, isolation-mounted, with sound-absorbing materials on ceiling and sidewalls. Safety glass windows. Front window can be stored overhead. Rear window, door, and roof hatch open for ventilation.

Deluxe, fully cushioned, vinyl covered, with adjustable backrest. headrest and padded fold-up armrests. Independent horizontal and vertical adjustments.

All hydraulic functions are pilot controlled for precise metering and low operator effort. Two levers control swing, boom, arm, and bucket functions. Right and left pedals control forward, reverse and counterrotation movements. All controls are deactivated by a lever on the left console.

Boom and Arm:

Internally reinforced tapered-box construction with heat-treated steel bushings. Machined and line-bored after welding for accurate alignment. Centralized lubrication system.

Servicing and Vandal Protection:

Swingaway service doors expose built-in service platforms and handrails. Hinged hood provides easy access to engine and hydraulic systems. Built-in key locks secure cab and service access areas.

Additional Standard Equipment:

Cab:

Heater, 13,500 Btu/hr (4 kW)

Horn

Interior light

Positive position hand throttle

Windshield wiper

Monitor system with alarm features:

Engine air clearner restriction indicator light

Engine alternator charge indicator light

Engine coolant temperature warning light w/audible alarm

Engine oil pressure warning light w/audible alarm

Flow divider indicator light

Hydraulic oil filter restriction indicator light

Gauges:

Engine coolant temperature gauge

Fuel gauge

Hydraulic oil temperature gauge

Quartz hourmeter

Engine:

Full-flow oil filter

Dual dry-type air filter

Dual heavy-duty fuel filters Low maintenance batteries

Underhood muffler

Frame:

Hinged engine cover

Built-in service platforms

4280-lb. (1940 kg) counterweight

Undercarriage:

Propel motor shields

Puli loops

Single flange track rollers

Upper track slides

Optional or Special Equipment:

Cab:

Air conditioner with integral heater Air conditioner, 20,000 Btu/h (5.8 kW/h)

Heater, 40,000 Btu/h (11.7 kW/h) Alternate pilot control pattern

Window protection covers

Engine:

Ether starting aid

Four-battery system with 320 minutes reserve capacity

Coolant heater

Frame:

Auxiliary counterweight system,

1100-lb. (500 kg) or 2200-lb. (1000 kg) Front attachments:

Bucket linkage load lifting loop

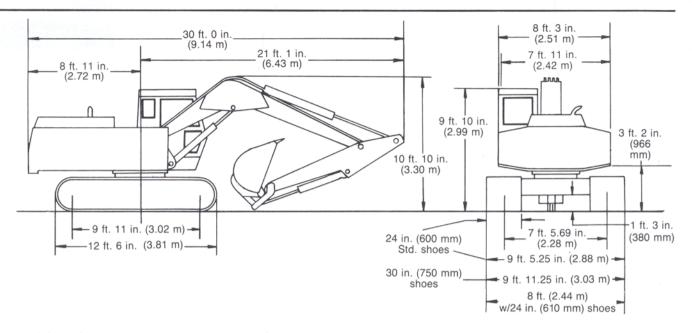
Buckets and attachments

Bucket side cutters and teeth

Worklights-two boom-mounted

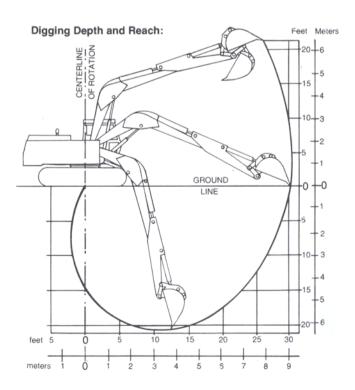
Undercarriage:

30-in. (750 mm) triple semigrouser shoes



Operating Information:
Max. digging depth
Max. reach at ground level
Max. dumping height
Gradability
Swing speed
Travel speeds: Low range 0 to 0.9 mph (1.5 km/h)
High range0 to 1.8 mph (2.8 km/h)

Weights: Operating weight (w/full fuel tank, operator, and bucket) with:	lb.	kg
24-in. (600 mm) triple grouser shoes	39,935 40,895	18 115 18 550
Upperstructure (less front attachment and undercarriage)	15,530	7045
24-in. (600 mm) triple-grouser shoes	17,020 17,980 3,350	7720 8155 1520
and linkage	2,165 515 4,280 1,100	980 234 1940 500
Capacities: Fuel tank Cooling system Engine lubrication, including filter Hydraulic system Planetary propel drive (each) Swing drive Swing planetary drive	42 qt. 25 qt. 80 gal. 10 qt. 8 qt.	265 40 24 303 9.5 7.6 0.4



690C EXCAVATOR LIFTING CAPACITIES

Ratings at bucket lift hook, machine situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Boldface type indicates hydraulic-limited capacities, lightface type indicates stability-limited capacities, in lb. (kg). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. Add 8 percent to stability-limited capacities when optional 1100-lb. (500 kg) counterweight is used. Add 16 percent to stability-limited capacities when optional 2200-lb. (1000 kg) counterweight is used.

BOOM lifting, over front or rear, arm holding

Horizontal distance from centerline of rotation:	10 ft. (3.05 m)	15 ft. (4.57 m)	20 ft. (6.10 m)	25 ft. (7.62 m)	30 ft. (9.14 m)
15 ft. (4.57 m)			variant nation	4,260 (1930)	-{G.trn _ d i)
10 ft. (3.05 m)		to a second	5,360 (2430)	4,710 (2140)	
5 ft. (1.52 m)	B	9,230 (4190)	6,390 (2900)	5,250 (2380)	4,210 (1910)
Ground level	13,910 (6310)	10,630 (4820)	7,260 (3290)	5,680 (2580)	fetancial conferences
−5 ft. (−1.52 m)	17,560 (7970)	10,970 (4980)	7,700 (3490)	5,810 (2640)	
- 10 ft. (-3.05 m)	16,140 (7320)	10,380 (4710)	7,360 (3340)		OF SALES
- 15 ft. (- 4.57 m)	12,340 (5600)	7,820 (3550)	EL DE SERVICE	7 / 2	T 1 - 1 - 35 m - 1

ARM lifting, over front or rear, boom holding

Horizontal distance from centerline of rotation:	10 ft. (3.05 m)	15 ft. (4.57 m)	20 ft. (6.10 m)	25 ft. (7.62 m)	30 ft. (9.14 m)
15 ft. (4.57 m)		84 gg/4 (A		6,460 (2930)	
10 ft. (3.05 m)	7-7	110 post of the second of the	9,440 (4280)	7,070 (3210)	
5 ft. (1.52 m)		14,830 (6730)	9,550 (4330)	6,770 (3070)	3,320 (1510)
Ground level	11,320 (5130)	14,350 (6510)	9,230 (4190)	6,590 (2990)	
−5 ft. (−1.52 m)	17,160 (7780)	14,270 (6470)	9,110 (4130)	6,530 (2960)	
- 10 ft. (-3.05 m)	26,300 (11 930)	14,460 (6560)	9,210 (4180)	Calculation and a summary	
– 15 ft. (– 4.57 m)	20,900 (9480)	13,520 (6130)		Same of A	

BOOM lifting, over the side, arm holding, upperstructure 90 degrees to tracks

Horizontal distance from centerline of rotation:	10 ft. (3.05 m)	15 ft. (4.57 m)	20 ft. (6.10 m)	25 ft. (7.62 m)	30 ft. (9.14 m)
15 ft. (4.57 m)		Control Section Co.	Asp	4,260 (1930)	777
10 ft. (3.05 m)		110 (0.) 17 March	5,360 (2430)	4,710 (2140)	Tr. 1500
5 ft. (1.52 m)		9,230 (4190)	6,390 (2900)	5,060 (2300)	3,780 (1710)
Ground level	13,910 (6310)	10,400 (4720)	6,820 (3090)	4,890 (2220)	
−5 ft. (−1.52 m)	17,560 (7970)	10,330 (4690)	6,720 (3050)	4,830 (2190)	900
- 10 ft. (-3.05 m)	16,140 (7320)	10,380 (4710)	6,810 (3090)	MARKOTT COLOR	35
- 15 ft. (-4.57 m)	12,340 (5600)	7,820 (3550)	Essine	M YELL TO THE	

ARM lifting, over the side, boom holding, upperstructure 90 degrees to tracks

centerline of rotation:	10 ft. (3.05 m)	15 ft. (4.57 m)	20 ft. (6.10 m)	25 ft. (7.62 m)	30 ft. (9.14 m)
15 ft. (4.57 m)			100011	5,470 (2480)	:
10 ft. (3.05 m)	_\\		7,340 (3330)	5,340 (2420)	
5 ft. (1.52 m)	D	10,830 (4910)	7,130 (3230)	5,060 (2300)	3,320 (1510)
Ground level	11,320 (5130)	10,400 (4720)	6,820 (3090)	4,890 (2220)	-
−5 ft. (− 1.52 m)	17,160 (7780)	10,330 (4690)	6,720 (3050)	4,830 (2190)	
- 10 ft. (-3.05 m)	20,570 (9330)	10,500 (4760)	6,810 (3090)		
- 15 ft. (- 4.57 m)	20,900 (9480)	10,960 (4970)			

690C EXCAVATOR BUCKETSBuckets: High-strength steel, ribbed and double plated bottom section, loading and power digging positions.

Bite Width	Capacity SAE (Heaped)	Weight
	ana urawa dirikitaran 1991 di Piliping di Karatik	sudde Turden
25.4 in. (645 mm)	0.56 cu. yd. (0.43 m ³)	1000 lb. (455 kg)
31.4 in. (798 mm)	0.75 cu. yd. (0.57 m³)	1100 lb. (500 kg)
37.4 in. (950 mm)	0.88 cu. yd. (0.67 m³)	1200 lb. (545 kg)
49.4 in. (1250 mm)	1 cu. yd. (0.76 m³)	1200 lb. (545 kg)
60.0 in. (1520 mm)	1.38 cu. yd. (1.05 m³)	1200 lb. (545 kg)
		(
26.0 in. (660 mm)	0.625 cu. vd. (0.48 m ³)	1380 lb. (625 kg)
31.0 in. (787 mm)	0.75 cu. vd. (0.57 m ³)	1500 lb. (680 kg)
37.0 in. (940 mm)	0.75 cu. ýd. (0.57 m³)	1525 lb. (690 kg)
	25.4 in. (645 mm) 31.4 in. (798 mm) 37.4 in. (950 mm) 49.4 in. (1250 mm) 60.0 in. (1520 mm) 26.0 in. (660 mm) 31.0 in. (787 mm)	Bite Width SAE (Heaped) 25.4 in. (645 mm) 0.56 cu. yd. (0.43 m³) 31.4 in. (798 mm) 0.75 cu. yd. (0.57 m³) 37.4 in. (950 mm) 0.88 cu. yd. (0.67 m³) 49.4 in. (1250 mm) 1 cu. yd. (0.76 m³) 60.0 in. (1520 mm) 1.38 cu. yd. (1.05 m³) 26.0 in. (660 mm) 0.625 cu. yd. (0.48 m³) 31.0 in. (787 mm) 0.75 cu. yd. (0.57 m³)

Buckets Bucket Width	ARM AND BUCKE Arm Digging Forces	T DIGGING FORCES Bucket Tangential Digging Forces
Regular duty 24-, 30-, or 36-in. (600, 750, or 900 mm)	12 200 lb (50 kN) (6028 kg)	25,780 lb. (115 kN) (11 694 kg)
48-in. (1220 mm)	13,290 lb. (59 kN) (6028 kg) 14,065 lb. (63 kN) (6380 kg)	30,945 lb. (138 kN) (14 037 kg)
60-in. (1520 mm)	14,465 lb. (64 kN) (6561 kg)	33,981 lb. (151 kN) (15 414 kg)
Heavy duty 24- or 29-in. (600 or 740 mm)	13,475 lb. (60 kN) (6112 kg)	26,695 lb. (119 kN) (12 109 kg)
35-in. (890 mm)	13,880 lb. (62 kN) (6296 kg)	29,210 lb. (130 kN) (13 250 kg)

		BUCKET SELECTION CHART Recommended Bucket Size*		
lb/yd3	kg/m³	MATERIAL	Regular Duty	Heavy Duty
700	420	Wood chips	5 cu. yd. (3.8 m ³)	
810	480	Peat, dry	4.5 cu. yd. (3.4 m ³)	_
1242	740	Peat, wet	3 cu. yd. (2.3 m ³)	_
1450	860	Cinders	2.5 cu. yd. (1.9 m ³)	_
2000	1186	Topsoil	1.8 cu. ýd. (1.4 m ³)	
2600	1540	Earth, dry loam	1.38 cu. yd. (1.05 m ³)	_
2700	1600	Sand, dry	1.38 cu. vd. (1.05 m ³)	1 cu. yd. (.8 m³)
3000	1780	Coal, natural bed	1.12 cu. yd. (.9 m ³)	1 cu. ýd. (.8 m³)
3200	1900	Earth, moist loam	1.12 cu. vd. (.9 m ³)	0.88 cu. yd. (.7 m ³
3250	1930	Sand, gravel, dry	1.12 cu. ýd. (.9 m³)	0.88 cu. ýd. (.7 m ³
3300	1960	Sand, moist	1.12 cu. yd. (.9 m ³)	0.88 cu. yd. (.7 m ³
3500	2080	Sand, wet	1 cu. yd. (.8 m³)	0.75 cu. yd. (.6 m ³
3500	2080	Shale	1 cu. ýd. (.8 m³)	0.75 cu. yd. (.6 m ³
4200	2490	Limestone, broken		0.62 cu. yd. (.5 m ³
4300	2550	Clay, wet	0.88 cu. yd. (.7 m ³)	0.62 cu. yd. (.5 m ³
4600	2730	Rock, granite, blasted		0.62 cu. ýd. (.5 m ³

^{*}Contact your John Deere dealer for optimum bucket and attachment selection. The use of larger than recommended buckets in heavy materials and tough conditions should be carefully analyzed for digging force and load capacity. Bucket capacity indicated is SAE heaped.