FILTER OVERVIEW WITH SERVICE INTERVALS AND CAPACITIES
7980 Self-Propelled Forage Harvester

CAB
AIR FILTER, STANDARD
AH115833
Clean after every 250 hours and replace as required.

CAB
RECIRCULATION AIR FILTER
H220870
Clean after every 250 hours and replace as required.

HYDRAULICS (IVLOC)
SUCTION FILTER
AZ62405
VALVE SUPPLY FILTER
AXE14583
Replace after first 100 hours and every 500 hours after that.
(Click here for capacity)

HYDRAULICS
TRANSMISSION OIL FILTER
(Hydraulic ProDrive™)
AL203060
Replace after first 100 hours and every 500 hours after that.
(Click here for capacity)

HYDRAULICS
LOW PRESSURE CIRCUIT
(Hydraulic ProDrive™)
AL203060
Replace after first 100 hours and every 500 hours after that.
(Click here for capacity)

HYDRAULICS
LOW PRESSURE CIRCUIT
(Hydraulic ProDrive™)
AL203060
Replace after first 100 hours and every 500 hours after that.
(Click here for capacity)

ENGINE
SECOND. AIR FILTER
AZ104111
Replace after every 1500 hours and as required.

ENGINE
PRIMARY AIR FILTER
AZ104110
Replace after every 1500 hours and as required.

ENGINE
COOLANT FILTER
REC405896500
Replace after every 250 hours or 2 years whichever occurs first.
(Click here for capacity)

ENGINE
OIL FILTER
(2) – RE574468
Replace after first 100 hours and every 250 hours after that.
(Click here for capacity)

ENGINE
FUEL FILTER
RECFF0578200
Replace every 250 hours.

ENGINE
PRE-FUEL STRAINER
RECF576300
Replace after every 250 hours.
(Click here for capacity)

ENGINE
HYDRAULIC OIL FILTER
AL203060
Replace after first 100 hours and every 500 hours after that.
(Click here for capacity)

May 2019. Subject to change without notice.
### CAPACITIES (Approximate):

<table>
<thead>
<tr>
<th>Component</th>
<th>Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Fuel Tank:</strong></td>
<td>1100 L (290.58 gal)</td>
</tr>
<tr>
<td><strong>Cooling System (Complete):</strong></td>
<td>98 L (25.88 gal)</td>
</tr>
<tr>
<td><strong>Engine with Filter:</strong></td>
<td>76 L (20.2 gal)</td>
</tr>
<tr>
<td><strong>ProDrive™ Transmission:</strong></td>
<td>13 L (3.4 gal)</td>
</tr>
<tr>
<td><strong>Final Drives (Each):</strong></td>
<td>7 L (1.85 gal)</td>
</tr>
<tr>
<td><strong>Rear Wheel Drive Rear Axle:</strong></td>
<td></td>
</tr>
<tr>
<td>GL-5</td>
<td></td>
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<tr>
<td><strong>Heavy-Duty Rear Axle:</strong></td>
<td></td>
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<tr>
<td>GL-5</td>
<td></td>
</tr>
<tr>
<td>Reduction Gear</td>
<td>0.5 L (0.132 gal)</td>
</tr>
<tr>
<td><strong>Hydraulic System:</strong></td>
<td></td>
</tr>
<tr>
<td>Hy-Gard™</td>
<td></td>
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<tr>
<td>Complete System</td>
<td>97 L (25.6 gal)</td>
</tr>
<tr>
<td>Hydraulic Tank</td>
<td>44.5 L (11.75 gal)</td>
</tr>
<tr>
<td>ProDrive™ Transmission</td>
<td>13 L (3.43 gal)</td>
</tr>
<tr>
<td><strong>IVLOC:</strong></td>
<td></td>
</tr>
<tr>
<td>Hy-Gard™</td>
<td></td>
</tr>
<tr>
<td></td>
<td>19 L (5 gal)</td>
</tr>
<tr>
<td><strong>AC System:</strong></td>
<td></td>
</tr>
<tr>
<td>R134a</td>
<td></td>
</tr>
<tr>
<td>Refrigerant</td>
<td>2350 gm (5.18 lb)</td>
</tr>
</tbody>
</table>

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