D-SERIES SKID STEERS







The difference is in the D-tails.

You asked. And we delivered. Loaded with customer-inspired enhancements, our redesigned D-Series Skid Steers incorporate roomier operator stations, quieter pressurized cabs with best-in-class visibility, and curved-glass swing-out doors. You also have a choice of numerous productivity-boosting options including EH joysticks with selectable control pattern and variable boom and bucket speed settings. Other innovative advantages include a highly efficient and easy-to-clean V-plenum cooling system. And easier-starting electronic fuel-injected PowerTechE™ diesels. As always, grouped checkpoints, advanced diagnostics, and wide-open access help speed servicing, minimize maintenance, and lower daily operating costs. To learn how the D-Series can help you get more done, more reliably, for less, read on. Then talk to your John Deere dealer.



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Open the door to an even more productive day.

With a noticeably larger entryway and all-glass curved door providing wide-open access, getting in and out of our skid steers has never been easier. Operators are also going to like what they see inside the D-Series. All-around visibility is even more expansive, for a virtually unrestricted view that's second to none. The all-new pressurized cab is 50-percent quieter. More spacious, too. We added six inches of headroom without compromising overhead clearance. Made the HVAC system more efficient and designed in more vents to keep the cab comfortable. Added a bevy of other creature comforts, too, including suspension seats, additional storage, and optional AM/FM/weatherband radio. By tuning in to your suggestions, we've made choosing a Deere skid steer an easy "D"ecision.

- Standard cab amenities include storage box, cup holder, 12-volt power port, iPod™/cell-phone holder, and other nice "D" tails.
- 2. We've got your back with a sculpted deluxe vinyl seat helping smooth the ride. For even more comfort, choose an optional mechanical- or fabric-covered air-suspension seat (in cab-equipped models).
- 3. Although not exactly a sunroof, the bolt-on top window on cabequipped skid steers removes quickly for increased ventilation and/or easy cleaning.







Take control your way.

With three different styles of available controls on all five D-Series models, you decide how the work gets done. Foot controls are standard. Or opt for hands-only levers, or electrohydraulic (EH) joysticks for steering, forward/reverse, and boom/bucket functions. EH joysticks provide low-effort fingertip control and smooth machine response. Add the optional EH Performance Package and you can even customize machine performance for specific tasks or conditions.

- 1. Overhead panel conveniently places machine info on the left and control switches on the right. Easy-to-read LCD monitor provides access to a wealth of machine info and control, including vital operating conditions and advanced diagnostics.
- 2. Fatigue-beating joysticks allow you to work more comfortably, precisely, and productively. Buttons, triggers, and dial control auxiliary hydraulics and flow rates, two-speed transmission, and bucket float.
- 3. Want to make the most of our vertical-lift boom design? Add the self-leveling option. Combined with parallel-lift throughout the lift path, it's perfect for a multitude of material-handling tasks.







Unsurpassed stability, unequalled ability.

Want a skid steer that's more productive? Get one of ours. Optimal weight distribution, low center of gravity, high ground clearance, and long wheelbase deliver superior stability. But getting there is only half the battle. These skid steers also excel at putting material in its place. Their patented vertical-lift boom rises to the occasion, delivering exceptional lift height and reach. So you can do more, with less effort.









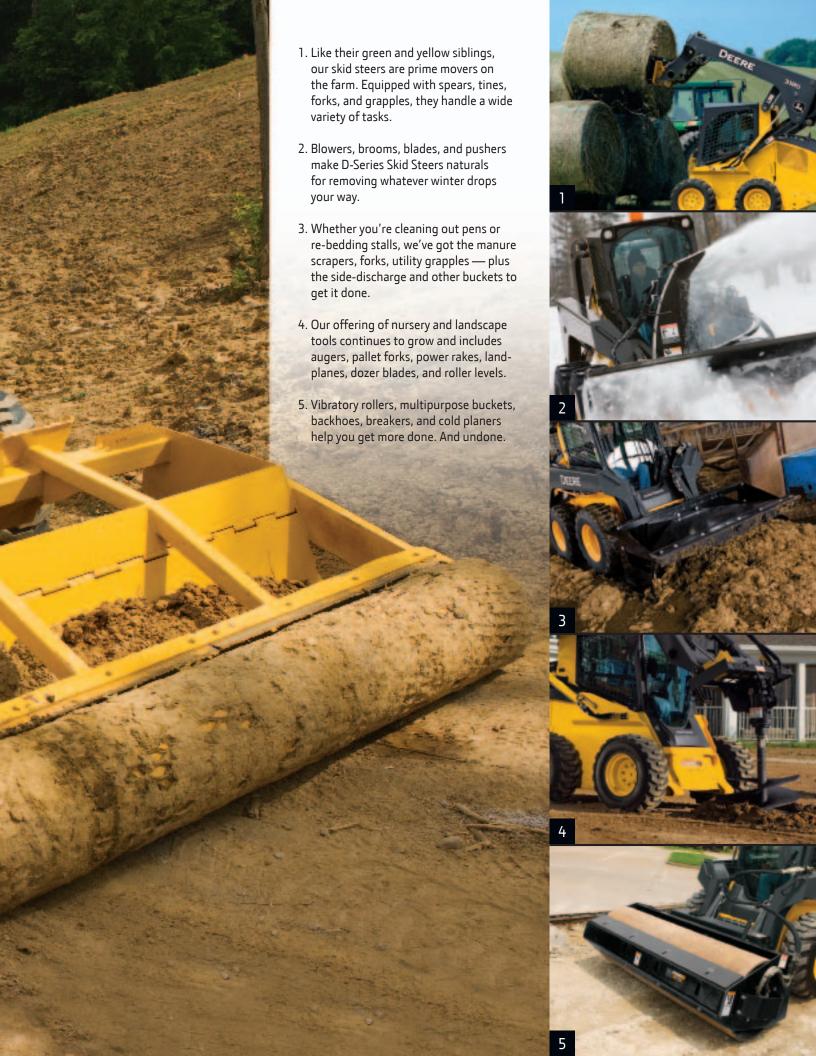
- Superior axle torque, large standard tires, and impressive breakout force give D-Series Skid Steers the leverage to dig in where others just spin. So they penetrate dirt piles more easily and fill the bucket fuller and faster.
- Thirty-five degrees of rollback ensure large bucket loads reach their intended destination — instead of somewhere in-between.
- Some jobs are a real stretch for other skid steers. Our patented vertical-lift boom clears high sideboards and even dumps to the center of tandem-axle trucks.
- 4. Need a skid steer that's nimble and quick? Equip any D-Series model with an optional two-speed transmission and enjoy faster work cycles and transport.





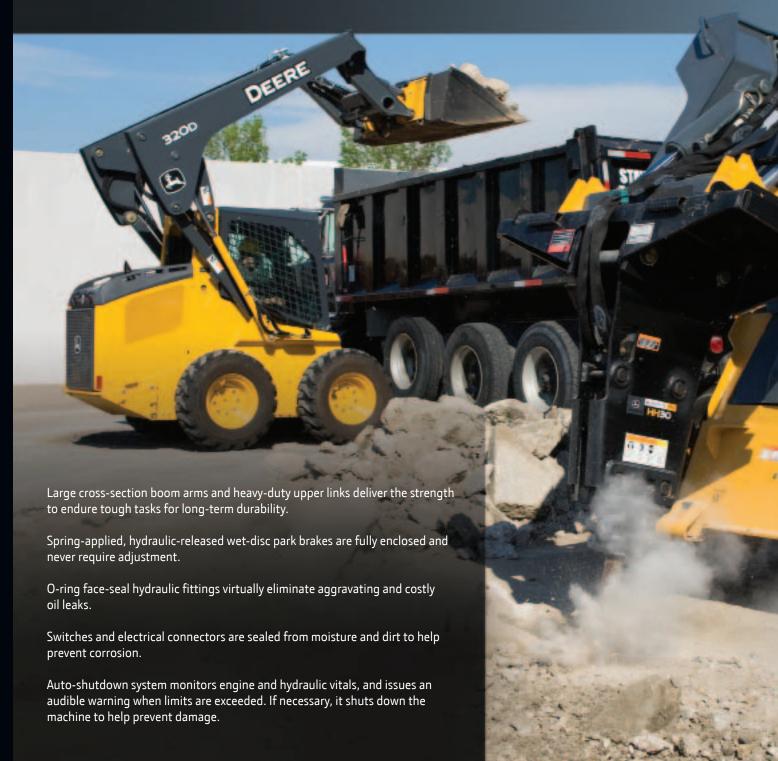


With more than 100 available Worksite Pro™ attachments, we've got the connections you need to expand your business opportunities. D-Series Skid Steers deliver plenty of standard or optional high-flow power to run hydraulic-thirsty tools such as trenchers and cold planers. And their universal self-cleaning power Quik-Tatch™ lets you go from bucket to broom to whatever in no time flat. What's more, many Worksite Pro attachments are also compatible with our compact track loaders, compact excavators, 244J Loader, and 110 Tractor Loader Backhoe. For maximum versatility and utilization.



Nothing runs like a Deere, because nothing is built like one.

You work long and hard — and we designed the D-Series to do the same. To boost uptime, we combined proven John Deere skid steer reliability and durability features with numerous advances such as an innovative V-plenum cooling system with hydraulically driven fan. Electronic-ignition PowerTech E engines. Heavier-duty power Quik-Tatch. And beefier booms, upper links, and integrated rear bumpers, to list just a few. When you know how they're built, you'll run a Deere.

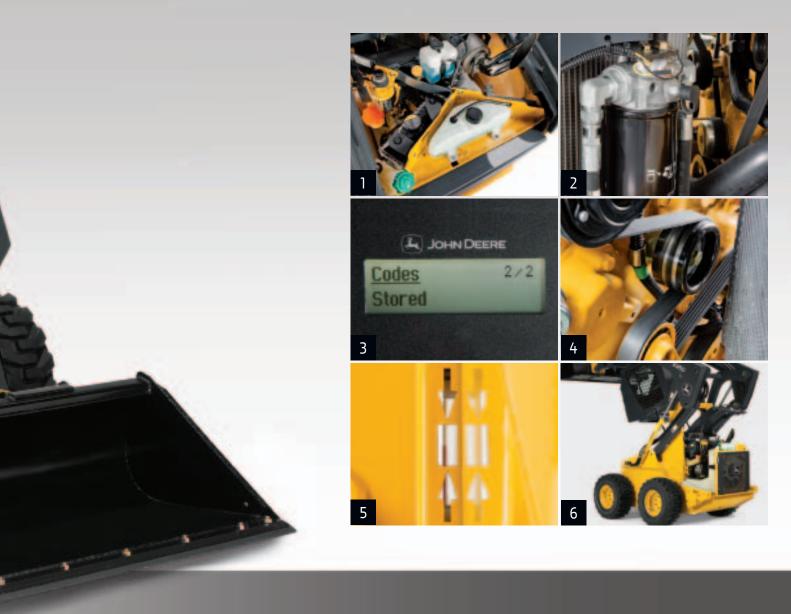






We've lowered the boom on maintenance.

Servicing a D-Series Skid Steer is simple and quick. So simple, in fact, that you won't even have to raise the boom for daily service or most periodic maintenance. Checkpoints are grouped beneath the hinged door, and easily removable side panels give way to the coolers, maintenance-free battery, and fluid and air filters. If necessary, the operator station can be tilted in minutes for best-in-class drivetrain access. And industry-leading parts and service are just as accessible at more than 1.200 John Deere dealer locations from coast to coast.

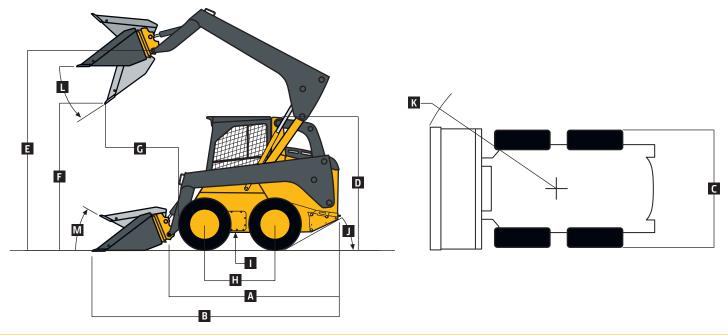


- 1. Daily servicing is quick and convenient. Simply lift the hood for ground-level access to check fluids and refuel.
- 2. Spin-on filters and 3. Through-theenvironmental drains allow quick fluid changes.
- monitor onboard fault codes and diagnostics help speed troubleshooting.
- 4. Because no maintenance beats low maintenance, serpentine belt and hydraulic engine valve lifters never require adjustment.
- 5. Hydraulic sight gauge and seethrough coolant and windshield washer fluid reservoirs let you check levels at a glance.
- 6. Need extra elbowroom? Raise the boom for wideopen engine compartment access. Unique lock lever secures the boom from inside the cab.

Engine	318D	320D			
Manufacturer and Model	John Deere PowerTech™ E 4024HT	John Deere PowerTech E 4024HT			
Non-Road Emission Standards	EPA Interim Tier 4/EU Stage IIIB	EPA Interim Tier 4/EU Stage IIIB			
Cylinders	4	4			
Net Peak Power (ISO 9249)	43.3 kW (58 net hp) at 2,300 rpm	47.1 kW (63 net hp) at 2,300 rpm			
Gross Peak Power (ISO 14396)	47.0 kW (63 gross hp) at 2,200 rpm	50.8 kW (68 gross hp) at 2,300 rpm			
Net Peak Torque	219 Nm (162 ftlb.) at 1,950 rpm	230 Nm (170 ftlb.) at 2,000 rpm			
Displacement	2.4 L (149 cu. in.)	2.4 L (149 cu. in.)			
Rated Engine Speed	2,600 rpm	2,600 rpm			
Net Torque Rise	31% at 1,500 rpm	27% at 1,600 rpm			
Aspiration	Turbocharged and intercooled	Turbocharged and intercooled			
Air Cleaner	Dry dual element	Dry dual element			
Cooling	318D / 320D				
Fan Drive	Variable-speed hydraulic drive				
Powertrain	318D	320D			
Hydrostatic-manual or electrohydraulic; four 80 HD heavy-		3200			
Single Speed	10.9 km/h (6.8 mph)	10.9 km/h (6.8 mph)			
Two Speed, High	16.3 km/h (10.1 mph)	17.7 km/h (11.0 mph)			
Axles	Induction-hardened, one-piece forged axle shafts wi				
ANICS	and outer axle bearings	tir maintenance-free on-bath lubrication or filler			
Maximum Axle Torque	6033 Nm (4,450 lbft.)	6406 Nm (4,725 lbft.)			
Tractive Effort		3220 kgf (7,100 lbf)			
Final Drive	3318 kgf (7,315 lbf)	3220 kgr (7,100 lbr)			
	Chains, high strength, adjustment free	and the arthur			
Brakes	Integral, automatic, spring applied, hydraulically rele	eased wet-disc park brake			
Hydraulics	6017 (10)	7617 120			
Standard Pump Flow	68 L/m (18 gpm)	76 L/m (20 gpm)			
Total Pump Flow with High-Flow Option	102 L/m (27 gpm)	117 L/m (31 gpm)			
System Pressure at Couplers	21 374 kPa (3,100 psi)	21 374 kPa (3,100 psi)			
Hydraulic Horsepower	251144241	201144/201			
Standard Flow (calculated)	25 kW (34 hp)	28 kW (38 hp)			
High Flow (calculated)	40 kW (54 hp)	46 kW (62 hp)			
Cylinders	318D / 320D				
John Deere heat-treated, chrome-plated, polished cylinder	rods, hardened steel (replaceable bushings) pivot pin	S			
Electrical					
Voltage	12 volt				
Battery Capacity	750 CCA (optional 925 CCA)				
Alternator Rating	70 amp				
Lights	Halogen, 2 front and 1 rear standard				
Operator's Station					
ROPS (ISO 3471)/FOPS (ISO 3449) structure with quick-piv					
Tires/Wheels	318D	320D			
Standard Tire Size	10 x 16.5 8 PR Extra Wall	12 x 16.5 10 PR SKS			
Serviceability	318D / 320D				
Refill Capacities					
Fuel Tank	70.0 L (19.0 gal.)				
Operating Weights	318D	320D			
Base Machine	2928 kg (6,450 lb.)	2996 kg (6,600 lb.)			



Machine Dimensions	318D	320D	
A Length without Bucket	2.74 m (9 ft. 0 in.)	2.74 m (9 ft. 0 in.)	
B Length	3.36 m (11 ft. 0 in.)	3.36 m (11 ft. 0 in.)	
C Width without Bucket	1.61 m (5 ft. 3 in.)	1.76 m (5 ft. 9 in.)	
D Height to Top of ROPS	1.98 m (6 ft. 6 in.)	2.01 m (6 ft. 7 in.)	
E Height to Hinge Pin	2.99 m (9 ft. 10 in.)	3.02 m (9 ft. 11 in.)	
F Dump Height	2.38 m (7 ft. 10 in.)	2.42 m (7 ft. 11 in.)	
G Dump Reach			
With Foundry Bucket	760 mm (29.9 in.)	728 mm (28.7 in.)	
With Construction Bucket	0.95 m (3 ft. 2 in.)	0.92 m (3 ft. 0 in.)	
H Wheelbase	1.07 m (3 ft. 6 in.)	1.07 m (3 ft. 6 in.)	
I Ground Clearance	217 mm (8.5 in.)	254 mm (10.0 in.)	
J Angle of Departure	25.0 deg.	27.5 deg.	
K Front Turn Radius	1.98 m (6 ft. 6 in.)	2.01 m (6 ft. 7 in.)	
L Dump Angle (full lift height)	42.0 deg.	42.0 deg.	
M Bucket Rollback (ground level)	32.0 deg.	32.0 deg.	



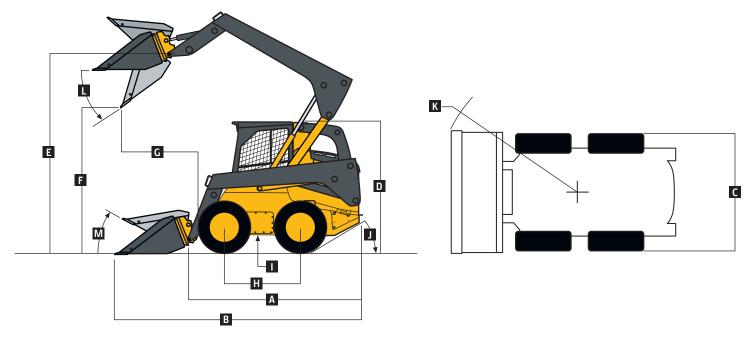
Loader Performance	318D	320D
Tipping Load	1634 kg (3,600 lb.)	1816 kg (4,000 lb.)
SAE Rated Operating Capacity	817 kg (1,800 lb.)	908 kg (2,000 lb.)
Rated Operating Capacity (with one set of counterweights)	885 kg (1,950 lb.)	976 kg (2,150 lb.)
Boom Breakout	1589 kg (3,500 lb.)	1589 kg (3,500 lb.)
Bucket Breakout Force	2327 kg (5,125 lb.)	2327 kg (5,125 lb.)

326D / 328D / 332D

Engine	326D	328D	332D			
Manufacturer and Model	John Deere PowerTech™ E 5030HT	John Deere PowerTech E 5030HT	John Deere PowerTech E 5030HT			
Non-Road Emission Standards	EPA Interim Tier 4/EU Stage IIIB	EPA Tier 3/EU Stage IIIA	EPA Tier 3/EU Stage IIIA			
Cylinders	5	5	5			
Net Peak Power (ISO 9249)	51.9 kW (70 hp) at 2,000 rpm	59.6 kW (80 hp) at 2,000 rpm	66.7 kW (89 hp) at 2,400 rpm			
Gross Peak Power (ISO 14396)	55.1 kW (74 hp) at 2,800 rpm	63.4 kW (85 hp) at 2,200 rpm	71.1 kW (95 hp) at 2,400 rpm			
Net Peak Torque	256 Nm (189 ftlb.) at 2,050 rpm	300 Nm (221 ftlb.) at 2,000 rpm	341 Nm (252 ftlb.) at 1,950 rpm			
Displacement	3.0 L (186 cu. in.)	3.0 L (186 cu. in.)	3.0 L (186 cu. in.)			
Rated Engine Speed	2,800 rpm	2,800 rpm	2,600 rpm			
Net Torque Rise	36.0% at 1,400 rpm	43.0% at 1,700 rpm	36.9% at 1,680 rpm			
Aspiration	Turbocharged and intercooled	Turbocharged and intercooled	Turbocharged and intercooled			
Air Cleaner	Dry dual element	Dry dual element	Dry dual element			
Cooling	326D / 328D / 332D	,	,			
Fan Drive	Variable-speed hydraulic drive					
Powertrain	326D	328D	332D			
Hydrostatic-servo control or electrohydraulic; four 100 HD		5202	3322			
Single Speed	11.3 km/h (7.0 mph)	11.3 km/h (7.0 mph)	11.3 km/h (7.0 mph)			
Two Speed, High	17.7 km/h (11.0 mph)	19.3 km/h (12.0 mph)	19.3 km/h (12.0 mph)			
Axles		ged axle shafts with maintenance-fr				
ANCS	and outer axle bearings	ged date strates with maintenance in	ce on butiliabilitation of filler			
Maximum Axle Torque	7725 Nm (5,680 lbft.)	8480 Nm (6,235 lbft.)	9289 Nm (6,830 lbft.)			
Tractive Effort	3958 kgf (8,725 lbf)	3905 kgf (8,610 lbf)	4218 kgf (9,300 lbf)			
Final Drive	Chains, high strength, adjustment free					
Brakes	Spring-applied, hydraulically releas					
Hydraulics	Spring-applied, flydraulically releas	sed wet-disc park brake				
Standard Pump Flow	80 L/m (21 gpm)	80 L/m (21 gpm)	95 L/m (25 gpm)			
Total Pump Flow with High-Flow Option	125 L/m (33 gpm)	132 L/m (35 gpm)	144 L/m (38 gpm)			
System Pressure at Couplers	23 787 kPa (3,450 psi)	23 787 kPa (3,450 psi)	23 787 kPa (3,450 psi)			
Hydraulic Horsepower	23 767 KFa (3,430 psi)	23 767 KFa (3,430 psi)	23 767 KFa (3,430 psi)			
Standard Flow (calculated)	34 kW (46 hp)	34 kW (46 hp)	40 kW (53 hp)			
High Flow (calculated)	54 kW (72 hp)	57 kW (77 hp)	61 kW (82 hp)			
Cylinders	326D / 328D / 332D	57 KW (77 Hp)	61 KW (62 Hp)			
John Deere heat-treated, chrome-plated, polished cylinder		ushings) pivot pins				
Electrical	rods, nardened steel (replaceable b	usnings) pivot pins				
	12 volt					
Voltage	925 CCA					
Battery Capacity						
Alternator Rating	70 amp					
Lights	Halogen, 2 front and 1 rear standa	га				
Operator's Station ROPS (ISO 3471)/FOPS (ISO 3449) structure with quick-pivi	ot standard					
Tires/Wheels	326D	328D	332D			
Standard Tire Size	12 x 16.5 10 PR Extra Wall	14 x 17.5 12 PR Extra Wall	14 x 17.5 14 PR Hauler			
Serviceability	326D / 328D / 332D					
Refill Capacities						
Fuel Tank	110.5 L (29.0 gal.)					
Operating Weights	326D	328D	332D			
Base Machine	3689 kg (8,125 lb.)	3814 kg (8,400 lb.)	4163 kg (9,170 lb.)			
base machine	3003 Ng (0,123 Ib.)	50 . 1 kg (0, 100 lb.)				



Machine Dimensions	326D	328D	332D
A Length without Bucket	2.99 m (9 ft. 10 in.)	2.99 m (9 ft. 10 in.)	2.99 m (9 ft. 10 in.)
B Length	3.60 m (11 ft. 10 in.)	3.60 m (11 ft. 10 in.)	3.60 m (11 ft. 10 in.)
C Width without Bucket	1.84 m (6 ft. 1 in.)	1.95 m (6 ft. 5 in.)	1.99 m (6 ft. 6 in.)
D Height to Top of ROPS	2.12 m (6 ft. 11 in.)	2.15 m (7 ft. 1 in.)	2.15 m (7 ft. 1 in.)
E Height to Hinge Pin	3.18 m (10 ft. 5 in.)	3.22 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)
F Dump Height	2.54 m (8 ft. 4 in.)	2.57 m (8 ft. 5 in.)	2.59 m (8 ft. 6 in.)
G Dump Reach			
With Foundry Bucket	838 mm (33.0 in.)	796 mm (31.3 in.)	803 mm (31.6 in.)
With Construction Bucket	1.02 m (3 ft. 4 in.)	0.98 m (3 ft. 3 in.)	0.98 m (3 ft. 3 in.)
H Wheelbase	1.23 m (4 ft. 0 in.)	1.23 m (4 ft. 0 in.)	1.23 m (4 ft. 0 in.)
I Ground Clearance	245 mm (9.7 in.)	295 mm (11.6 in.)	275 mm (10.8 in.)
J Angle of Departure	28 deg.	31 deg.	31 deg.
K Front Turn Radius	2.17 m (7 ft. 1 in.)	2.17 m (7 ft. 1 in.)	2.17 m (7 ft. 1 in.)
L Dump Angle (full lift height)	45 deg.	45 deg.	45 deg.
M Bucket Rollback (ground level)	35 deg.	35 deg.	35 deg.



Loader Performance	326D	328D	332D
Tipping Load	2361 kg (5,200 lb.)	2542 kg (5,600 lb.)	2906 kg (6,400 lb.)*
SAE Rated Operating Capacity	1180 kg (2,600 lb.)	1271 kg (2,800 lb.)	1453 kg (3,200 lb.)
Rated Operating Capacity (with one set of counterweights)	1249 kg (2,750 lb.)	1339 kg (2,950 lb.)	1521 kg (3,350 lb.)
Boom Breakout	2270 kg (5,000 lb.)	2270 kg (5,000 lb.)	2996 kg (6,600 lb.)
Bucket Breakout Force	3519 kg (7,750 lb.)	4676 kg (10,300 lb.)	6299 kg (13,875 lb.)
*With one-set standard counterweight.			

Additional equipment

Key: ● Standard ▲ Optional or special

See your John Deere dealer for further information.

318	320	326	328	332	Engine	318	320	326	328	332	Electrical (continued)
					Meets EPA Interim	•					Deluxe instrumentat
					Tier 4/EU Stage IIIB emissions						EMU with: Operator- selectable monitorin
					Meets EPA Tier 3/EU						Hour meter, engine r
					Stage IIIA emissions						battery voltage, diag
	•				John Deere PowerTech™						nostics, EMU configu
					E 4024HT						ration, engine coolar
		•	•	•	John Deere PowerTech E 5030HT						temperature, hydrau oil temperature / LEI
)					Auto-idle						warning indicators –
)	•	•	•	•	Automatic fan-belt tensioner						Glow plug, seat swit seat belt, door open
	•	•	•	•	Automatic preheat						auxiliary hydraulics,
				•	Electronic injection						brake engaged, 2-sp engaged, stop, low
					system						engine oil pressure,
	•	•	•	•	John Deere COOL-GARD™ II Extended-Life Engine						engine coolant over- temperature, batter
					Coolant						not charging, air filt
		•		•	John Deere Plus-50™						restriction, hydraulic
					10w30 initial engine oil fill*						filter restriction
	•	•	•	•	5-micron primary fuel	•	•	•	•	•	Front and rear halog work lights
					filter and water separator		•	•	•	•	Triple interlock opera
A					Cold-weather starting		•				presence control sys
					package						Anti-theft system
					Cooling System	A					Backup alarm
		•	•		Coolant recovery tank		•				Battery, 750 CCA
		•			Variable-speed hydrau- lically driven fan cooling						Battery, 925 CCA
					system						Hazard warning ligh
_	\blacktriangle	A	A	A	Reversing fan drive	_	A	A	A	A	Strobe light, amber
					Powertrain						Horn
					High-strength adjust-		_	_	_	_	Operator's Station
					ment-free final-drive	•	•	•	•	•	Adjustable foot peda
					chains	•	•	•	•	•	Deluxe cab headline
					Spring-applied hydrau- lically released wet-disc	•	•				Electronic push-buti auxiliary controls
					park brake						Grab handles (4)
•	•	•	•	•	Wet-disc brakes						Pull-down lap bar
A	\blacktriangle				Transmission, 2-speed						Quick-pivot ROPS
					Hydraulic System		•	•	•	•	Rear window
•		•		•	John Deere hydraulic		•	•	•	•	ROPS/FOPS operato
					cylinders with cushioned boom cylinders						structure
•	•	•	•	•	Quick-check hydraulic	•					Seat belt, 76-mm (2
					fluid-level sight glass	•	A	•	•	•	retractable Seat belt, 51-mm (3-
•		•	•		5-micron hydraulic filter						retractable
A					High-flow hydraulics	A	A	\blacktriangle	\blacktriangle	\blacktriangle	Shoulder belt
					Electrical		•	•	•	•	Top window
•					Automatic shutdown		A			A	Removable top wind
		•	•	•	with alarm		•				Water-shedding del
,					Auxiliary hydraulics oper- ator-presence system						vinyl seat
					ator presence system					A	Deluxe vinyl suspens

318	320	326	328	332	Operator's Station
					(continued)
	_	A	A	A	Air-ride (cloth) seat
•	•	•	•	•	12-volt power port / Dome light / Cargo stor- age / Beverage holder
•	A	A	A	•	Air conditioning with heater/defroster
					Heater with defroster
A	•	•	•	•	AM/FM/weatherband radio with auxiliary input
					Cab enclosure
•	•	•	•	•	Electrohydraulic joystick controls
•	•	•	•	•	Electrohydraulic perfor- mance package (includes creeper mode, switchable ISO-H pattern control, and boom/bucket speed set with attachment controller)
					Floor mat
•	•	A	A	A	Floor mat with left footrest
•	•	A	A	•	Hand controls with foot throttle
					Rearview mirror
	A			A	Severe-duty cab door
					Heavy-duty rear grille
					Loader
•	•	•	•	•	Integral cab boom lock
•	•	•	•	•	Patented John Deere Quik-Tatch™ (no grease required)
					Power Quik-Tatch
•	•	•	•	•	Patented John Deere vertical-lift boom with superior visibility
A	A	•	•	A	Hydraulic self-leveling on/off
					Other
•	•	•	•	•	Convenient front and rear tie-downs
•	•	•	•	•	Environmental drains for all fluid reservoirs
	A	A	A	A	Chrome exhaust stack
	A	A	A	* **	Modular rear-weight packages
	A	A	A	A	Single-point lift kit
					SMV sign kit
	_	A	A	A	Spare tire and wheel
A	A	A	A	A	Tire options: Flotation / Solid / Heavy duty
*500-H	nour en	gine oil	-chana	e interv	als when John Deere Plus-50 oil

^{*500-}hour engine oil-change intervals when John Deere Plus-50 oil and John Deere oil filter are used.



^{**}Standard equipped with one [1] set.