

550B CRAWLER DOZER

15,400 lb (5670 kg)

Transport Height.....	8 ft 4.9 in. (2.59 m)
Transport Length.....	12 ft 10 in. (3.9 m)
Machine Width.....	8 ft (2.44 m)

ENGINE.....John Deere 300 Series

Number of Cylinders and Displacement.....	4 cylinders, 276 cu in. (4.5 L)
Air Intake System.....	Turbocharged
Bore and Stroke.....	4.19 x 5.00 in. (106 x 127 mm)
Compression Ratio.....	16.2 to 1
Net hp at 2200 rpm.....	78 SAE hp (58.2 kW) DIN 58.2 kW
Maximum Torque at 1300 rpm.....	250 lb-ft (339 N•m) (34.6 kgm)
Nozzle Opening Pressure:	
New.....	3700 ± 50 psi (25 510 ± 345 kPa)
Used.....	3500 ± 50 psi (24 135 ± 345 kPa)
Valve Clearance (Cold):	
Intake.....	0.014 in. (0.36 mm)
Exhaust.....	0.018 in. (0.46 mm)
Injection Pump Timing.....	2 ± 1° advance at slow idle
Dynamic Injection Pump Timing at Rated Load rpm*.....	16 + 0 - 1° BTDC
Speeds:	
Slow Idle.....	800 ± 25 rpm
Fast Idle.....	2375—2400 rpm
Full Load Rating.....	200 rpm
Turbo Boost Pressure (at Full Load).....	10—11 psi (69—76 kPa)
Cylinder Pressure (Min).....	350 psi (2415 kPa)
Electrical System.....	12 V with battery disconnect switch
Cooling System Pressure.....	10 psi (69 kPa)
Flywheel Teeth.....	115

Note: *For latest information, see Dealer Technical Assistance Center (DTAC) Solution K000413.

TRANSMISSION

Model and Speeds.....	Powershift: 3 forward, 3 reverse
Cooler Flow in Range (Min).....	15 gpm (57 L/min)
Transmission Pump Flow at Fast Idle:	
New.....	28 gpm (106 L/min)
Used.....	22 gpm (83 L/min)
Lube Pressure (Steering Clutches Engaged).....	30 psi (207 kPa)
Converter-Out Pressure in Range at Fast Idle.....	85 ± 25 psi (585 ± 170 kPa)
Transmission Main Pressure in Range at Fast Idle.....	255 ± 12 psi (1760 ± 83 kPa)

HYDRAULIC SYSTEM—Open-Center

Pump Flow for Big Pump, Minimum at 2000 rpm and 2000 psi (13 790 kPa):	
New.....	17.8 gpm (67.2 L/min)
Used.....	14.9 gpm (56.7 L/min)
Pump Flow for Small Pump, Minimum at 2000 rpm and 2000 psi (13 790 kPa):	
New.....	13.2 gpm (49.9 L/min)
Used.....	10.4 gpm (39.4 L/min)

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RELIEF VALVE SETTINGS (At Fast Idle)

System Relief Valve:

Dozer 2250 + 200 - 0 psi (15 515 + 1380 - 0 kPa)

9300 Backhoe Circuit Relief Valve:

Crowd 2375 psi (16 375 kPa)

Swing Right 2000 psi (13 790 kPa)

Swing Left 2000 psi (13 790 kPa)

Boom Raise 3500 psi (24 135 kPa)

Boom Lower 2375 psi (16 375 kPa)

9550 Backhoe Circuit Relief Valve:

Crowd 2500 psi (17 240 kPa)

Swing Right 2375 psi (16 375 kPa)

Swing Left 2375 psi (16 375 kPa)

Boom Raise 2750 psi (18 960 kPa)

Boom Lower 2500 psi (17 240 kPa)

CYCLE TIMES (At Fast Idle)

Big Pump:

Blade Raise 1.8—2.3 sec

Blade Lower (Float Down) 2.0—2.4 sec

Blade Tilt 0.6—1.9 sec

Blade Angle 2.2—2.7 sec

Big Pump:

Blade Raise 2.3—2.9 sec

Blade Lower (Float Down) 2.0—2.4 sec

Blade Tilt 0.8—1.9 sec

Blade Angle 2.7—3.4 sec

LUBRICANTS

See front of this book for the codes [].

CAPACITIES

U.S.

Metric

Fuel Tank	36 gal	136 L
Cooling System [N]	5 gal	19 L
Engine Crankcase w/ Filter [E]:		
Engine (S.N. —137161)	15 qt	14 L
Engine (S.N. 137162—)	13 qt	12 L
Hydraulic System [C]		
6405	9.5 gal	36 L
6410, 6415	8.5 gal	32.2 L
Hydraulic Reservoir [C]	6.0 gal	22.7 L
Transmission [C]	13.5 gal	51 L
Final Drive (Each) [C]	6.25 qt	5.9 L
Steering Clutch Housing (Each) [C]	3.5 gal	13.2 L